



Material - PN LH 19 N 14 G

Standard Specification for Heat-Resisting Cast Steel Alloy

Group - Ferrous Stainless Steel Alloys

Sub Group - PN LH 19 N 14 G Heat-Resisting Cast Steel Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	13.000 - 15.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	420 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	250 - 350
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4832	DIN	Germany	Casting
J92604	UNS	USA	Casting
19 Cr12 Ni 4 Mn	Common	-	Casting
S30409	UNS	USA	General Corrosive Service
A 297 HG10MnN	ASTM	USA	Casting
A743 HG10MnN	ASTM	USA	Casting
A351 HG10MnN	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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